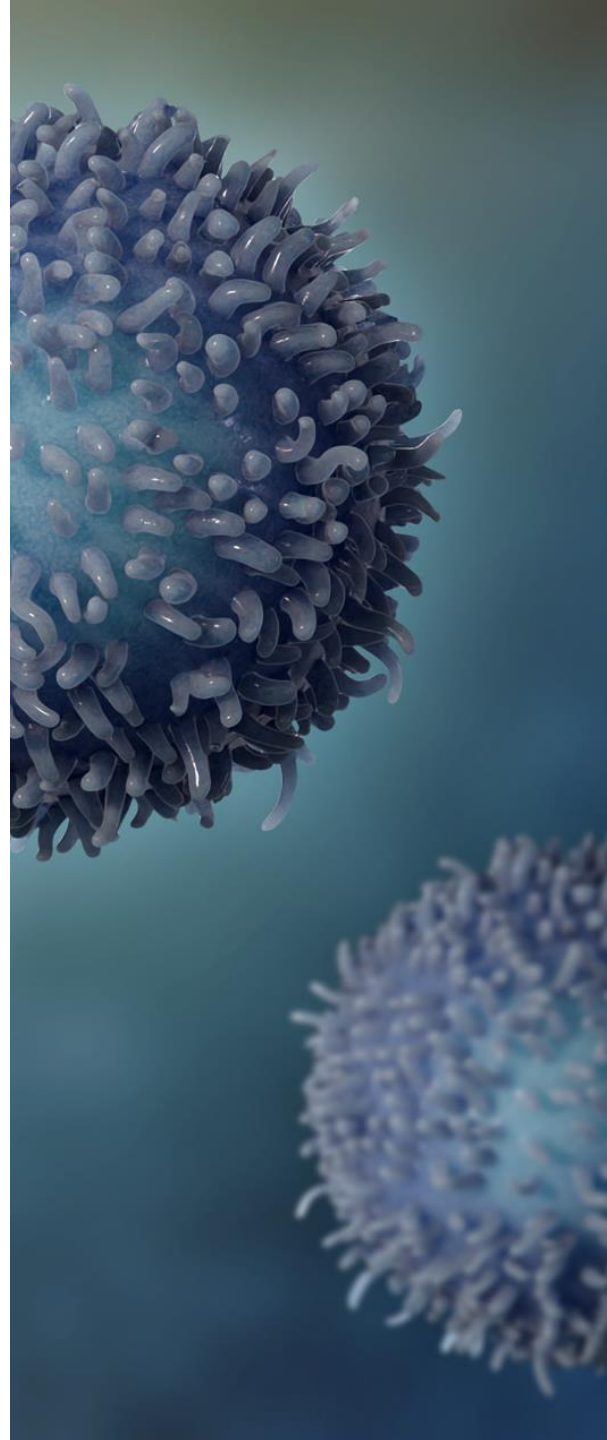


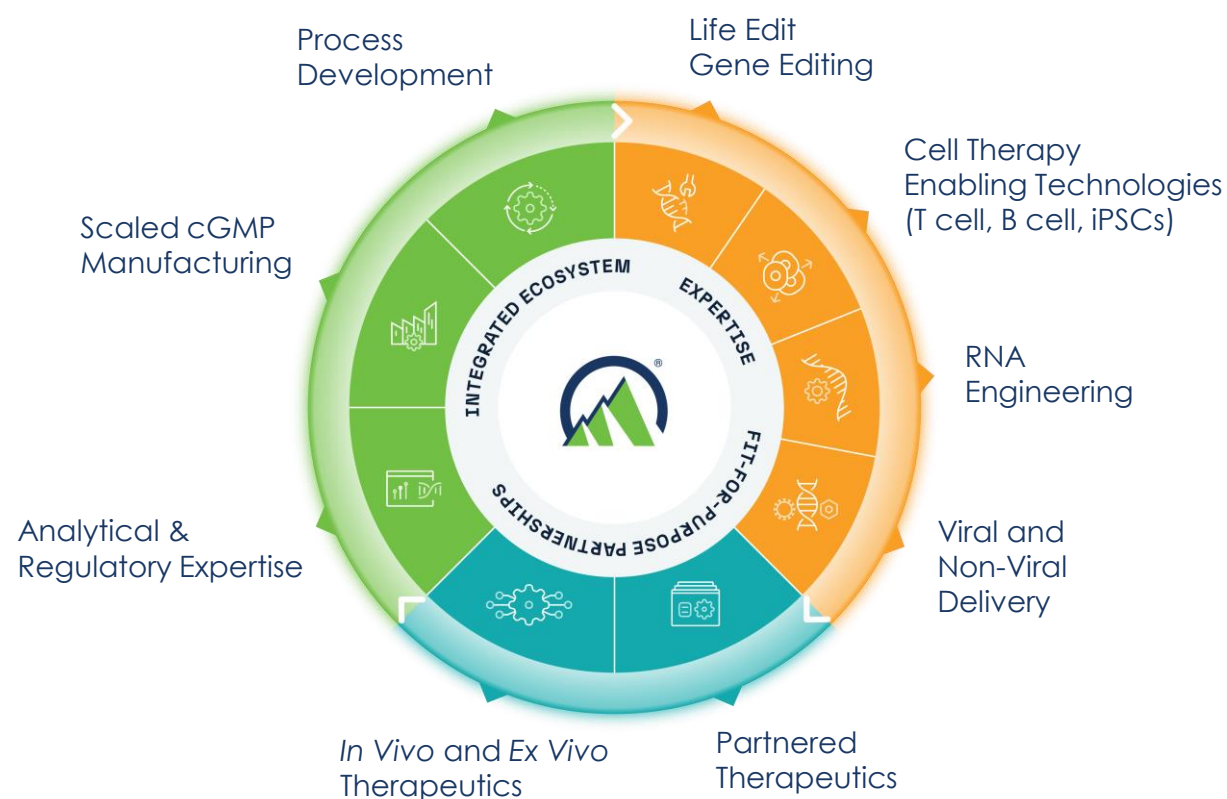
Potency Development for Cell & Gene Therapy Products

5th Annual Summit of Biologics Conference and Workshop on Biopharmaceutical Product Development

Deb Bhattacharya, Ph.D.
Vice President, Analytical CMC



Accelerating the genetic medicine industry through a new approach to design, manufacture and develop genomic medicines



- ✓ End-to-end process development and cGMP manufacturing
- ✓ Expert analytical team with experience across HSCs, T cells, B cells, NKs and gene therapy modalities
- ✓ Experienced in early-stage assay development through late-stage assay validation and commercialization
- ✓ Experienced in supporting global drug development programs with in-house regulatory expertise
- ✓ Deep subject matter expertise in a variety of analytical platforms including but not limited to, flow cytometry, molecular biology, cell-based assays including potency, immunoassays, biophysical methods and microbiology

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Potency Assays for CGT products

Potency is the specific ability or capacity of a product to achieve a defined biological effect¹

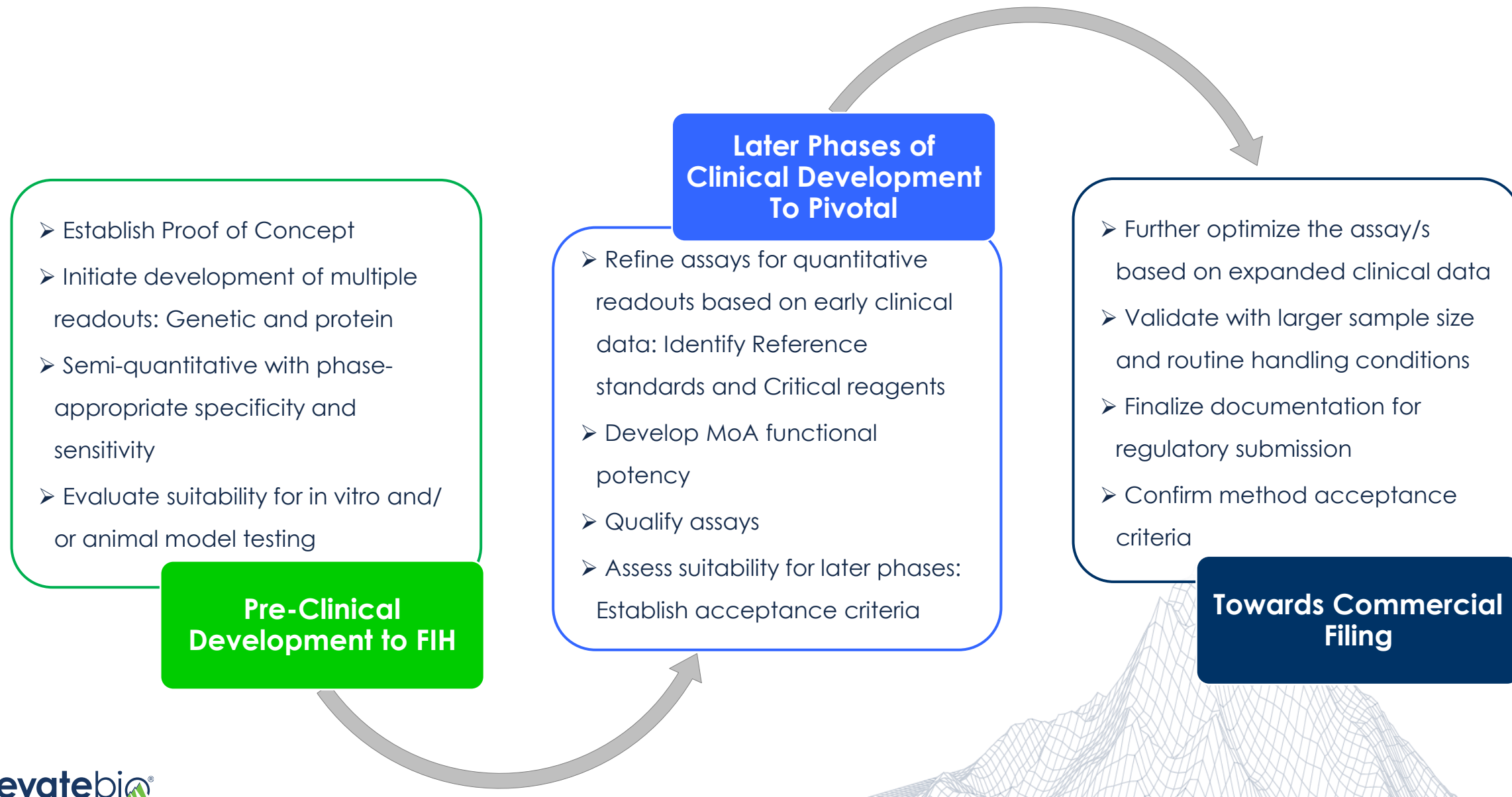
- Potency is the quantitative measure of biological activity
- Typically assessed *in vitro*
- **Required for product release and stability:** Ensures product consistency, efficacy, and safety

Regulatory Expectations for Potency Assays

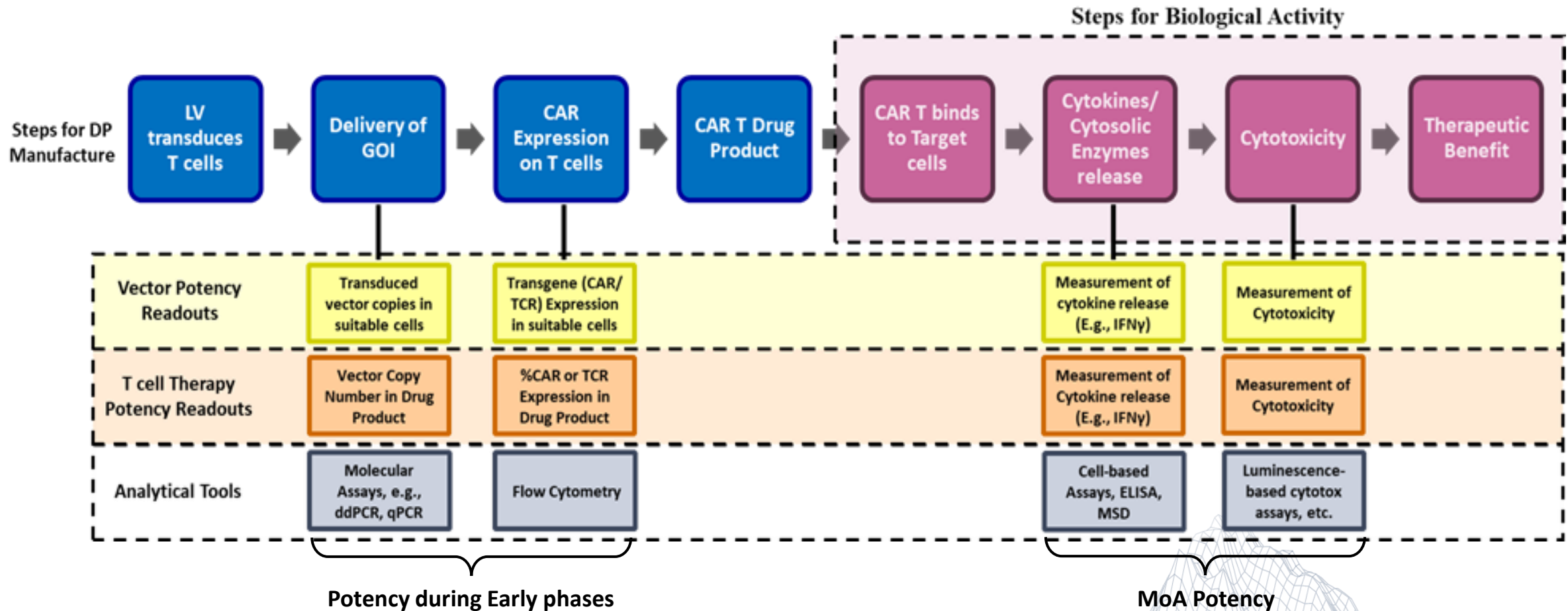
- Reflect biological effects that **represent the proposed clinical mechanism of action (MOA)**.
- Characterize a product well enough to identify and evaluate the impact of process changes.
- Enable operators to establish criteria for:
 - **Lot release**
 - **Stability**
 - **Comparability during process changes and improvements**

¹ICH Q6B Specifications: Test Procedures and Acceptance Criteria for Biotechnological/Biological Products

Phase-Appropriate Approach to Potency Development



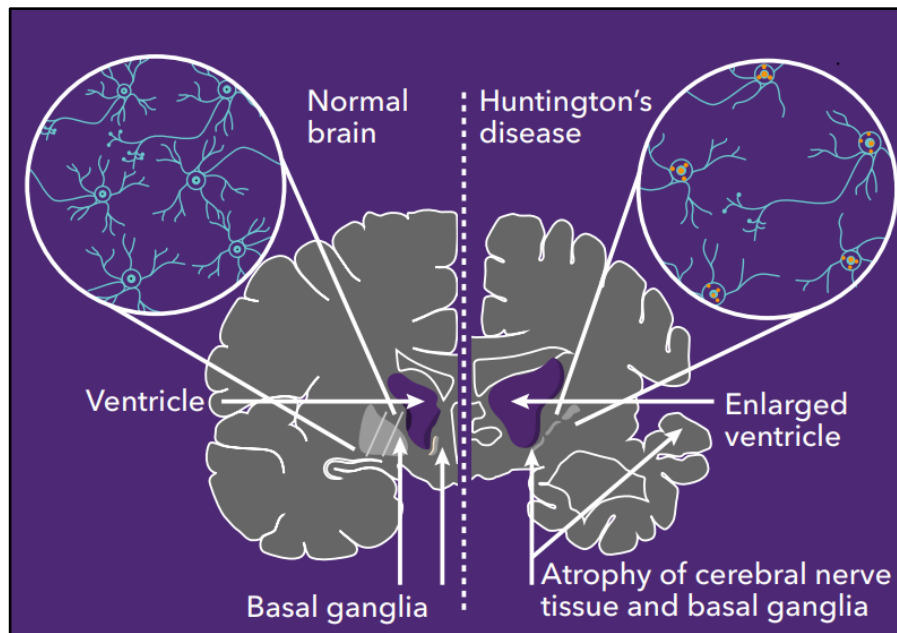
Phased approach for a Cell Therapy Product Development



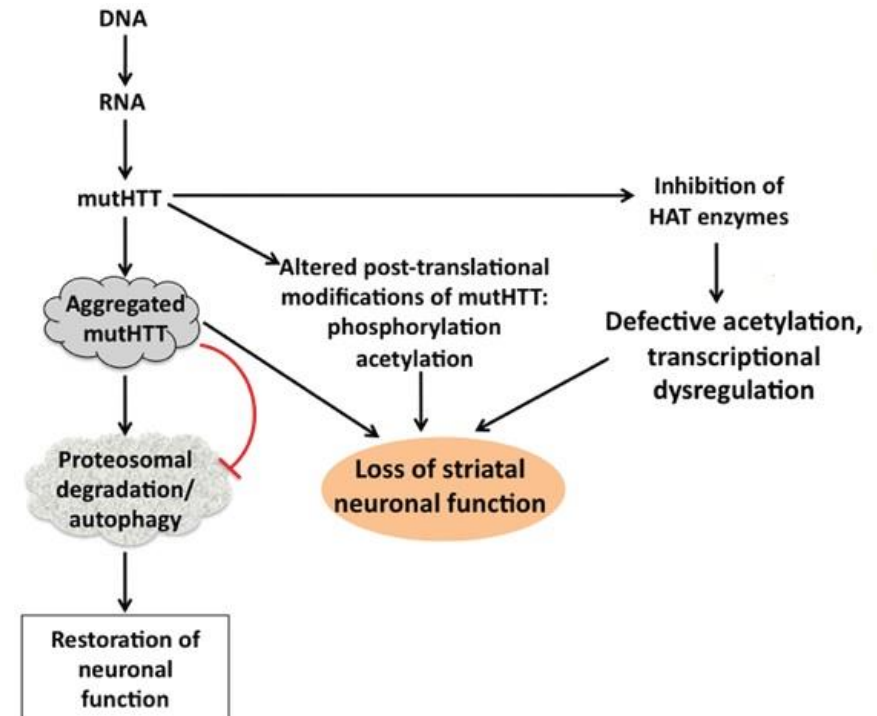
Potency development for an *in vivo* AAV gene editing therapy for HD – *A case study*

Huntington's Disease (HD) pathogenesis

- HD is an inherited, fatal neurological condition caused by **mutation of the HTT gene**.
 - CAG trinucleotide repeat expansions lead to **polyglutamine (polyQ)** tracts of variable length in the protein.
- mutHTT protein forms **intracellular aggregates** in neurons, and aggregation correlates with polyQ expansion and neurotoxicity.
- Histopathological hallmarks: neuronal loss in the striatum (**motor and reward systems**); enlarged lateral ventricles (cerebrospinal fluid). Degeneration occurs in the cerebral cortex (**cognition**) during progressed stages of HD.



Huntington's Disease Brain Pathology (Bio-Techne)



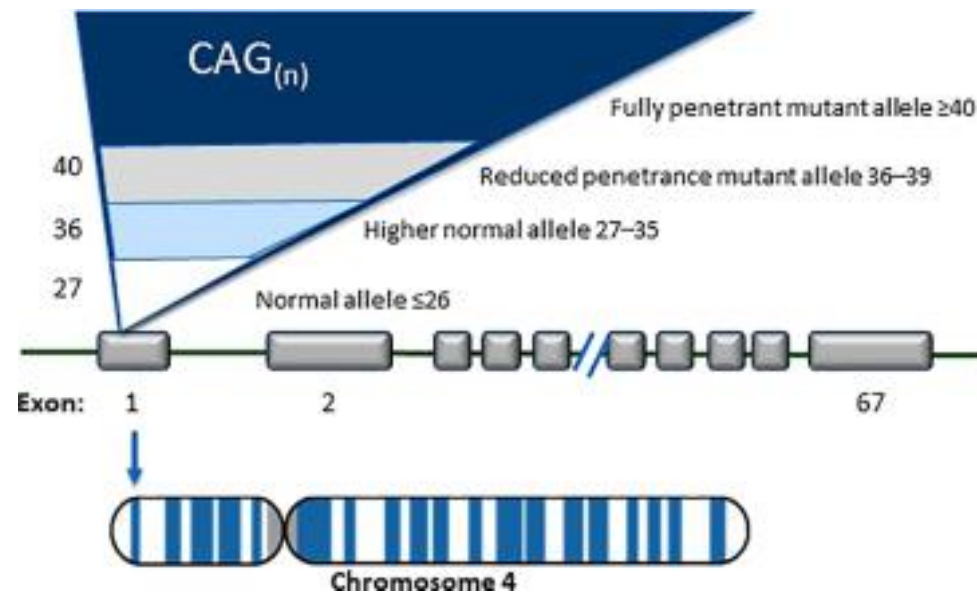
Huang *et al.* Experimental and Therapeutic Medicine. 2016

HD genetics overview

Individuals with Huntington disease (HD) are mostly **heterozygous for the CAG repeat**:

- having one wild-type (wtHTT), and
- one abnormally expanded mutant huntingtin gene (mutHTT) allele

Length of the polyQ correlates with phenotypic dysfunction



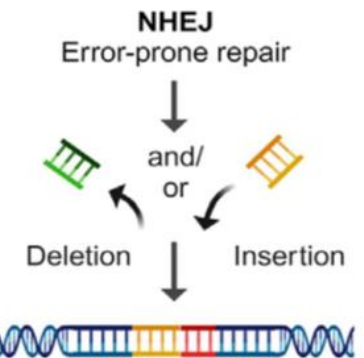
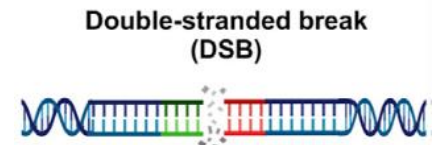
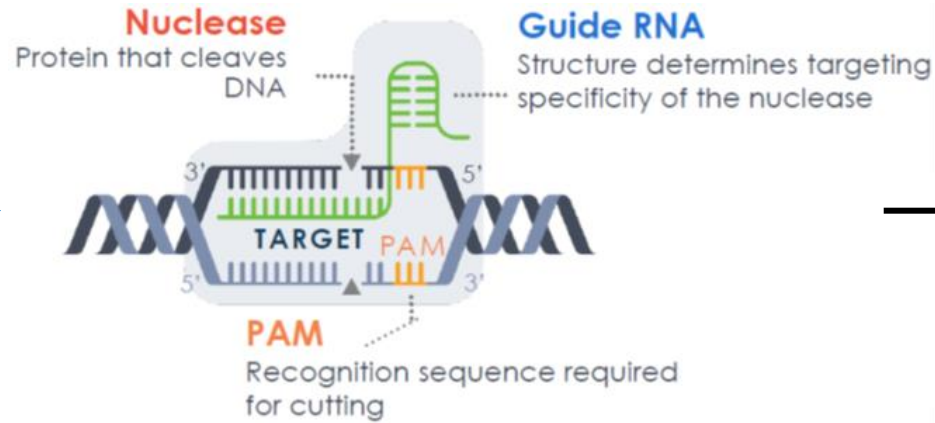
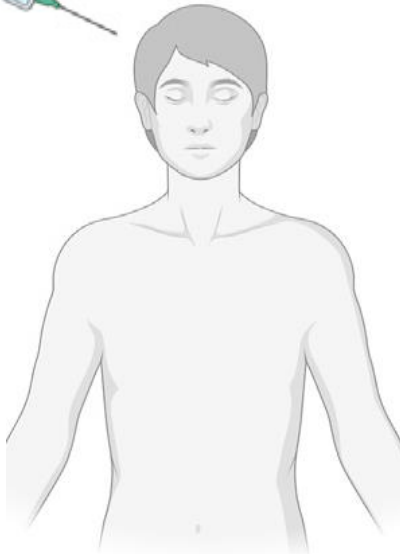
Description of gene	CAG repeat range	Risk of HD	Risk of HD in next generation
Normal	≤ 26	No HD	No
Higher normal	27–35	No HD	Possible
Reduced penetrance	36–39	Possible HD	Yes
Full penetrance	≥ 40	Definite HD	Yes

Gatto et al. Clinical Parkinsonism & Related Disorders. 2020

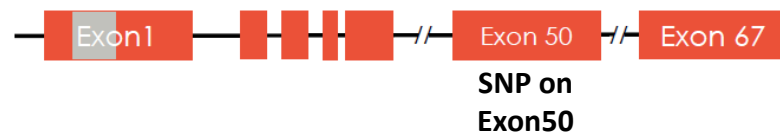
Specific SNPs are co-located with the mutHTT allele and can be targeted while preserving wild-type *HTT* (wtHTT) allele (Claassen et al. Neurology Genetics. 2020).

LETI-101: An Investigational *In Vivo* Gene Therapy for HD

Recombinant
AAV5

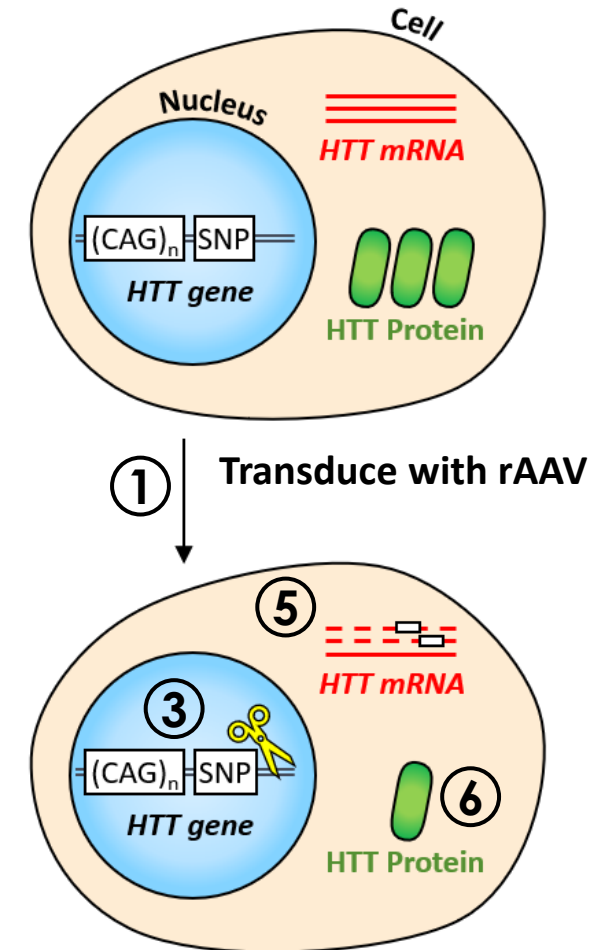


The Huntingtin Gene



Molecular events leading to intended therapeutics activity

1. **Transduce** cells with AAV encoding nuclease and guide RNA.
2. Cells **express** the RNP complex in nucleus.
3. Nuclease cleaves DNA, leading to **double-stranded breaks**.
4. DNA repair mechanisms are activated, producing nucleotide insertions/deletions (**INDELs**) of random size at the target site.
5. INDELs can generate frameshift mutations, resulting in **premature termination codons** in the transcribed HTT mRNA.
6. mRNA is degraded by the **nonsense-mediated decay pathway** within the cell, ultimately leading to a loss of mutant HTT protein.

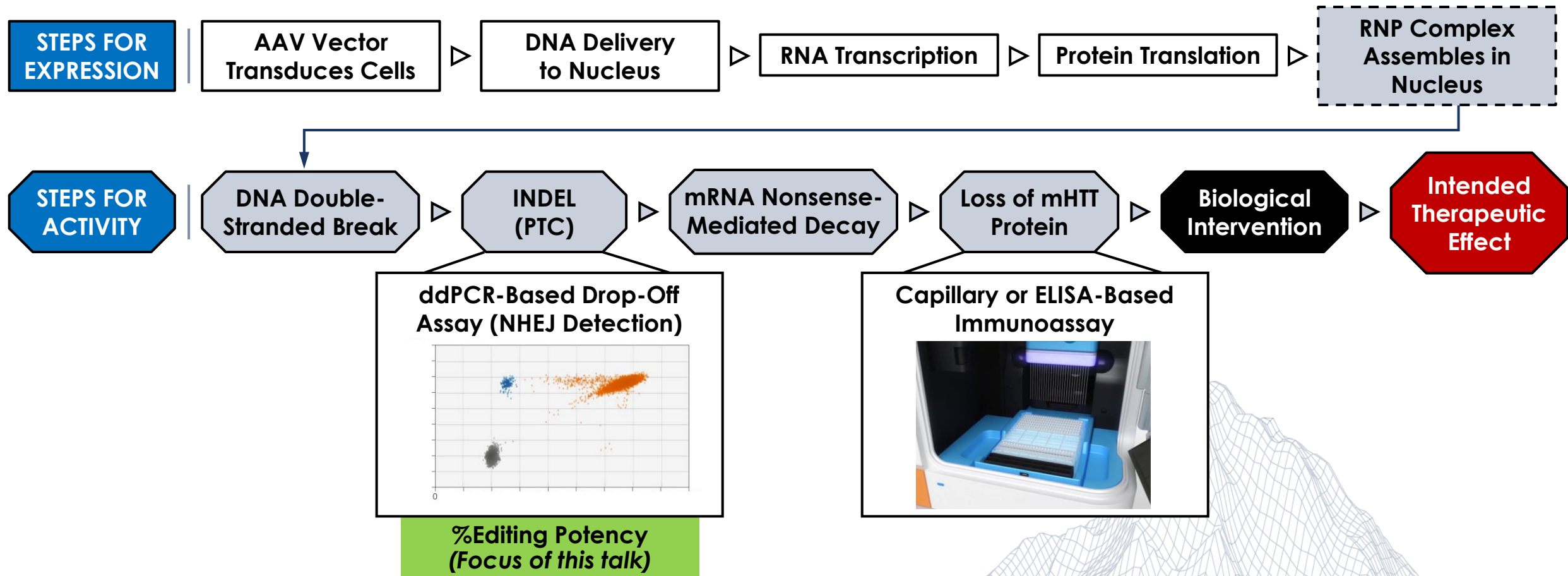


Strategy for potency development

A potency assay must ensure intended therapeutic effect measuring the biological activity (FDA 2023)

A potency assay should assess MoA, therapeutic activity, or intended biological effect (FDA 2011)

The biological cascade for the rAAV5 product is as follows:



Attributes of a suitable cell line for indel potency

Critical Attributes	Challenge
Permissive to AAV5 transduction	AAV5 serotype has poor <i>in vitro</i> cell line transduction
Contains target SNP for RNP target engagement	SNP must be experimentally determined for each cell line; cells may not contain target SNP

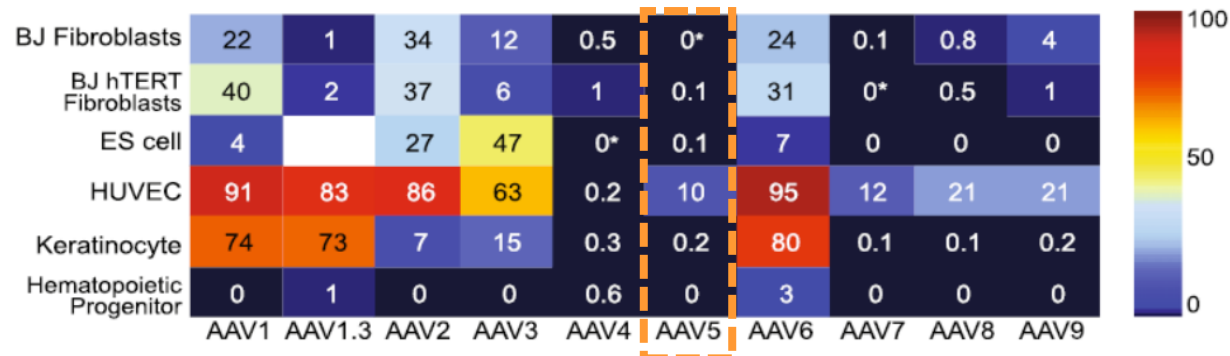
Other Preferred Attributes:

- ☐ Easy to grow and maintain in culture
- ☐ Commercially available
- ☐ Less lot-to-lot variability; established cell line preferred
- ☐ Representative of the target tissue or a representative surrogate

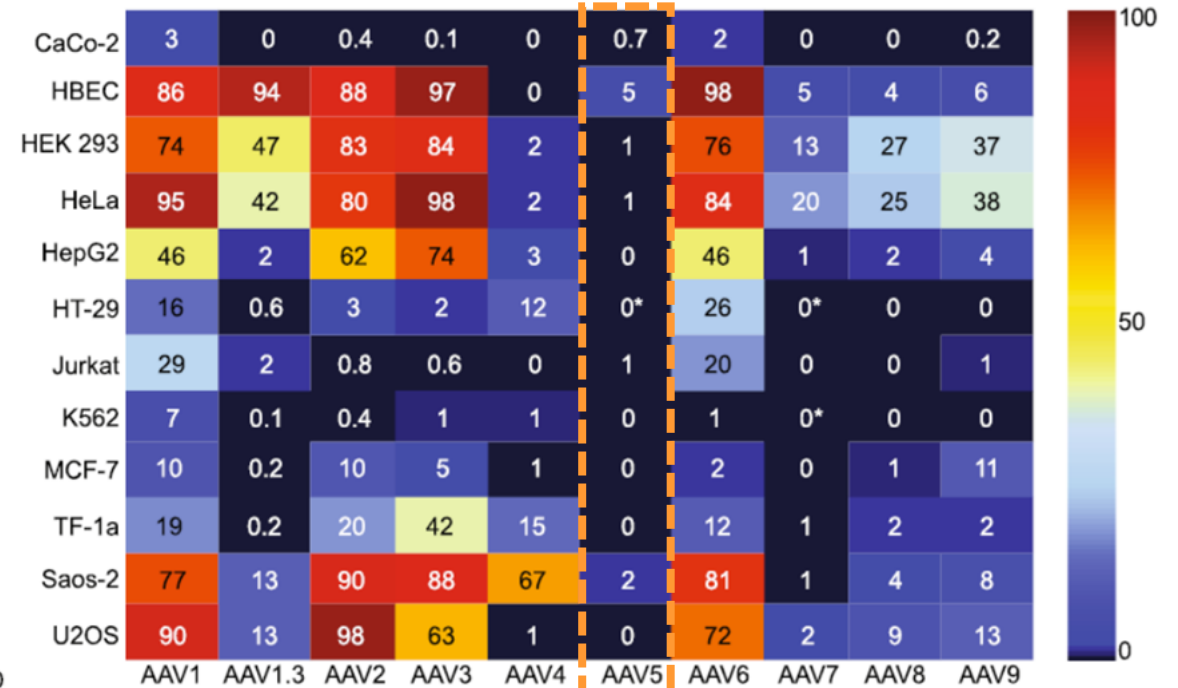
Permissibility of AAV serotypes in human cells

- In general, AAV5 demonstrates poor transduction efficiency in primary or immortalized human cells in culture
- Different AAV serotypes have evolved distinctive interactions with the same receptor
- AAV5 is known to use o-linked sialic acid as the primary receptor and PDGFR as a co-receptor (Kaludov *et al.* 2001; Seiler *et al.* 2006; Wu *et al.* 2006; Di Pasquale *et al.* 2003)
- AAV5 also interacts with PKD domain (PKD1) of AAVR to promote transduction (Di Pasquale *et al.* 2017)

AAV Transduction of human primary cells



AAV Transduction of human immortalized cells



AAV serotypes expressing GFP reporter were used for transducing at a MOI of 10^5 vg/ cell followed by flow cytometry analysis.

The number in the box is the actual percentage of GFP positive cells with that serotype.

* = Transduction less than 0.01% but greater than 0.0%

Data adapted from Ellis *et al.* Virology Journal. 2013

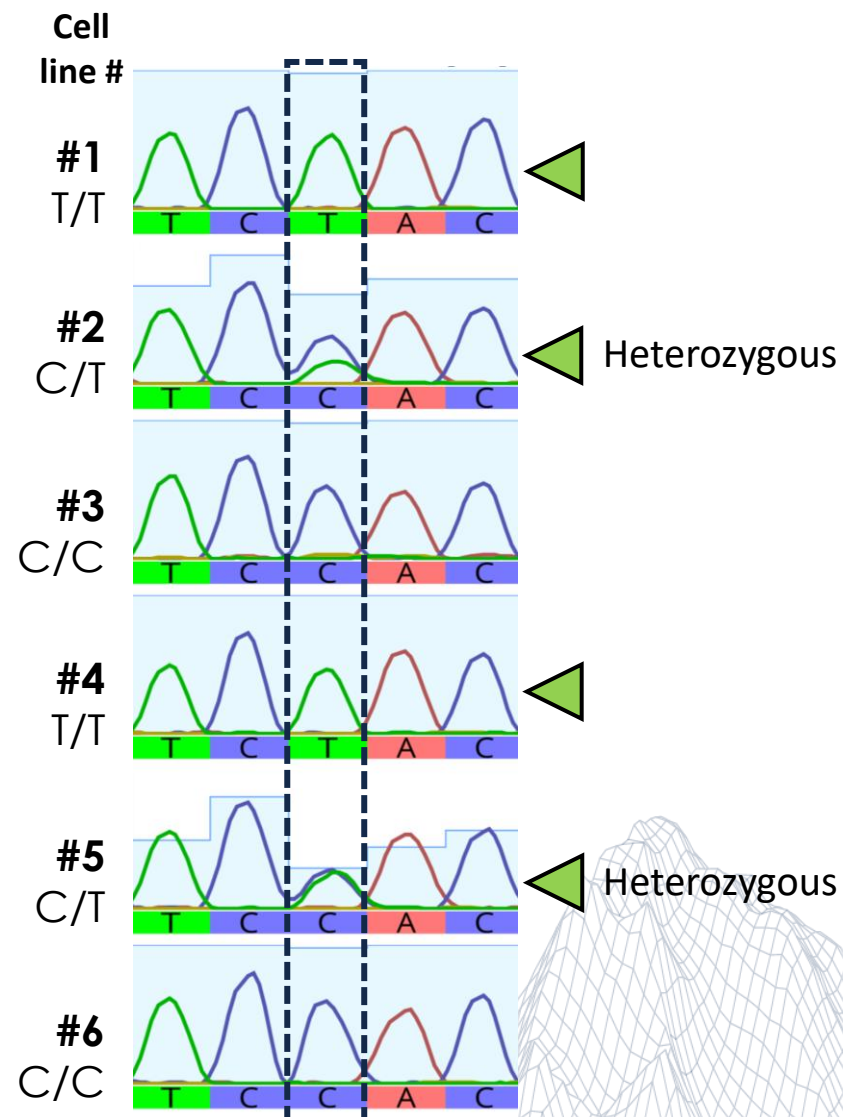
Screening strategy for a suitable cell line for potency

	Attributes	Screening Strategy
1.	Contains target SNP for RNP target engagement	Screen for the specific SNP by sanger sequencing
2.	AAV5 transduction efficiency	Screen candidate cells using AAV5-GFP as surrogate by flow cytometry
3.	Easy to grow and maintain in culture	Check cell viability and population doubling

1. SNP screening in different cell lines by sanger sequencing

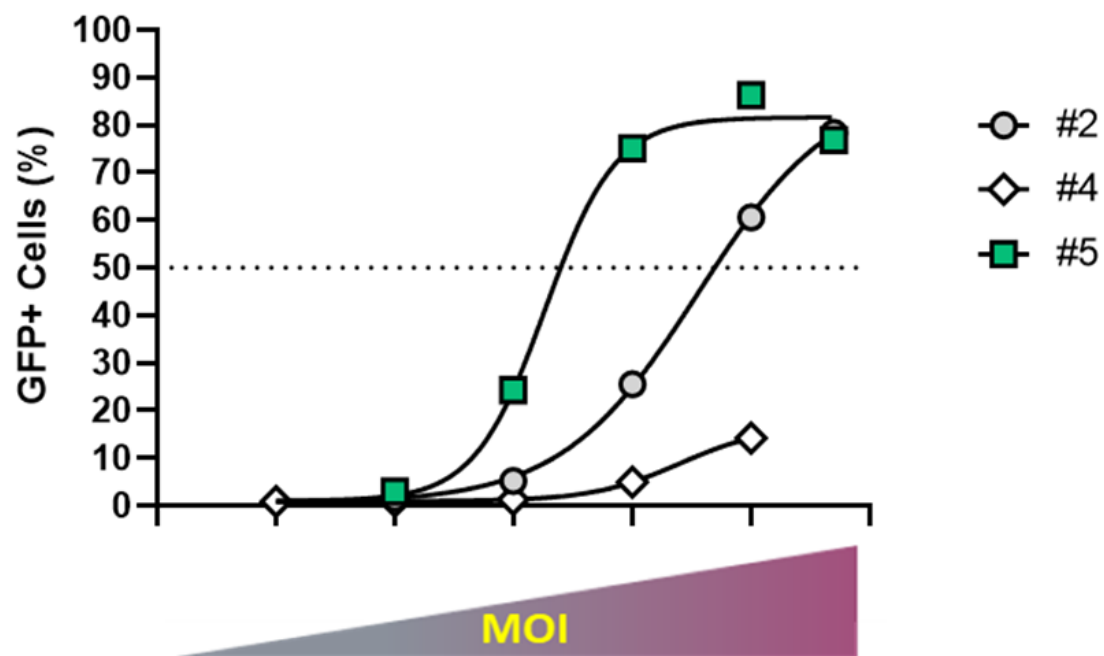
SNP analysis:

At least one 'T' allele is required for target engagement.

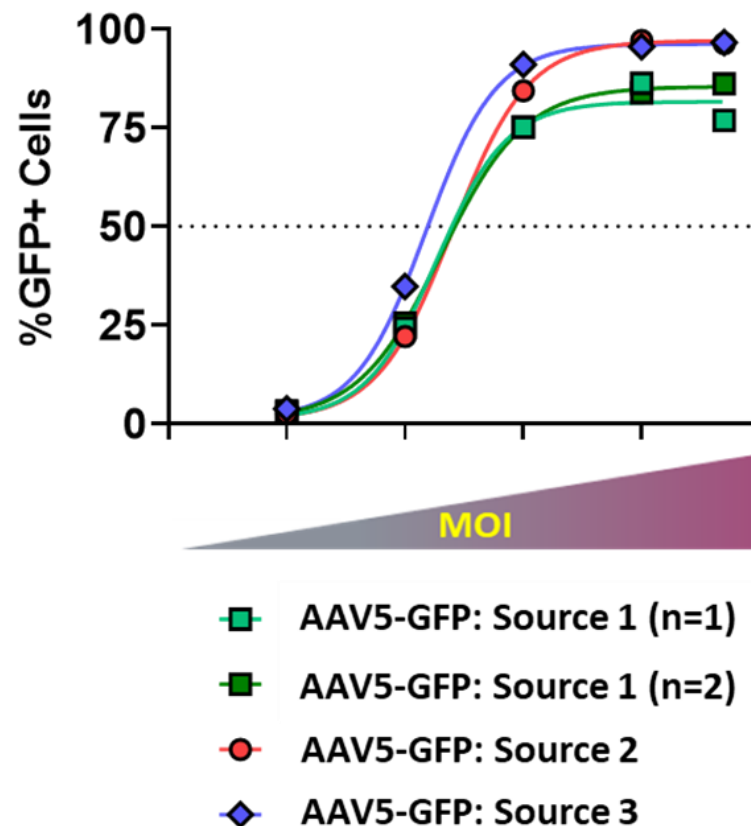


2. AAV5 transduction efficiency screening

Candidate cells were transduced with AAV5-GFP (ElevateBio) and assessed by flow



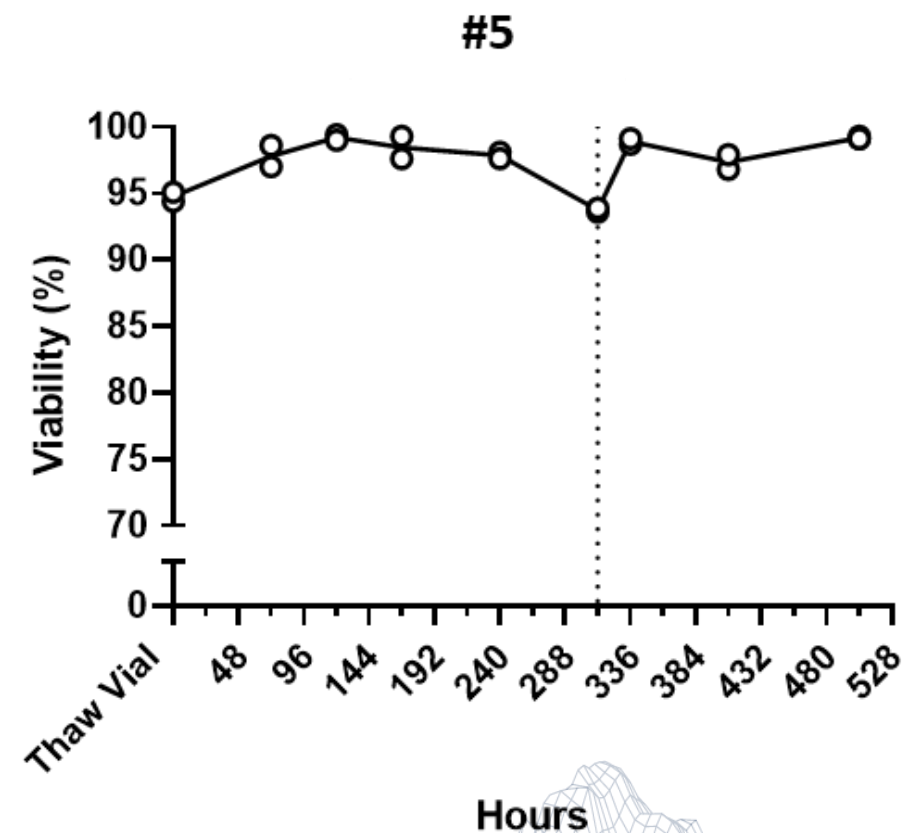
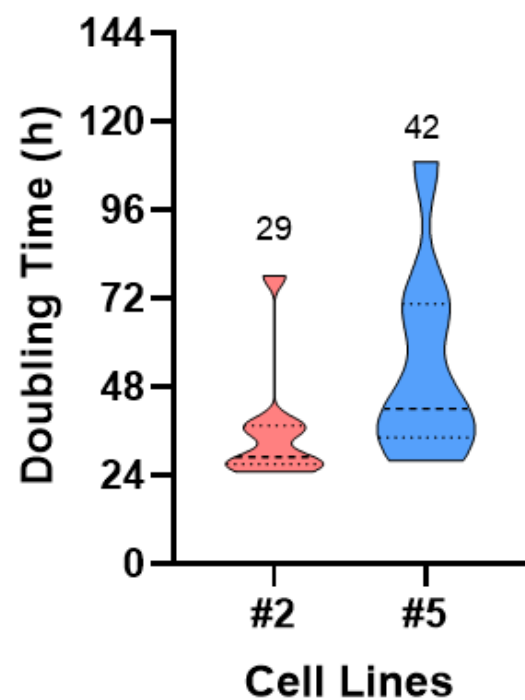
Transduction efficiency in Cell line #5: Repeatability with AAV5-GFP from 3 different sources



Cell line #5 showed the best transduction efficiency

3. Growth in culture

Cell Line Doubling Times

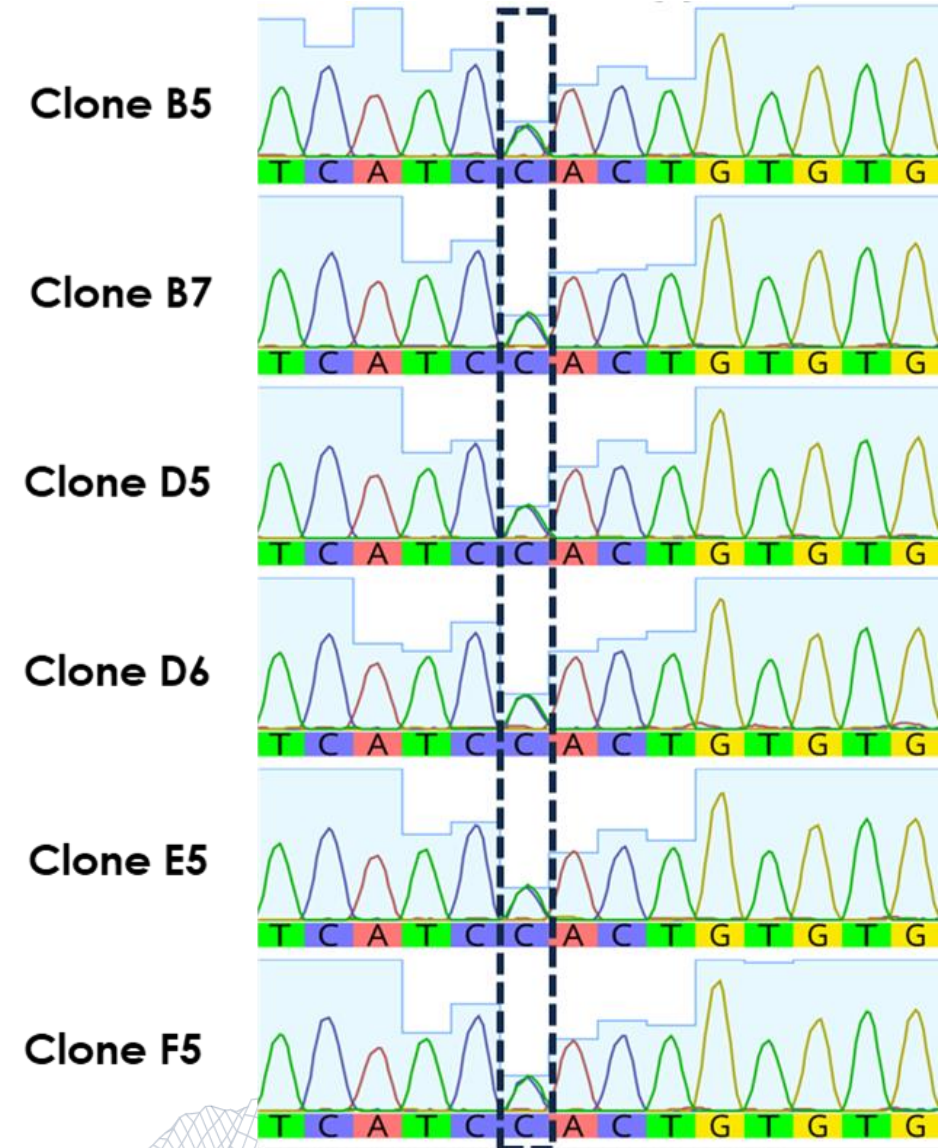


Candidate #5: Established cell line, easy to culture and maintain

Clonal purity of cell line #5

Could #5 be a mixed population instead of a true heterozygous cell line?

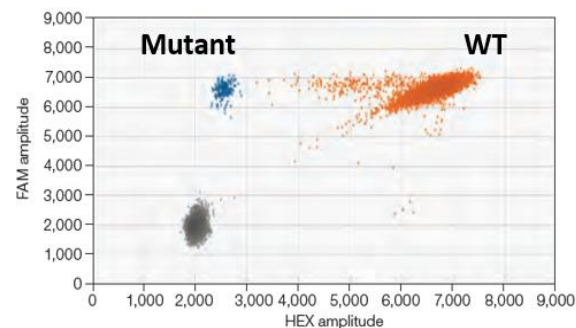
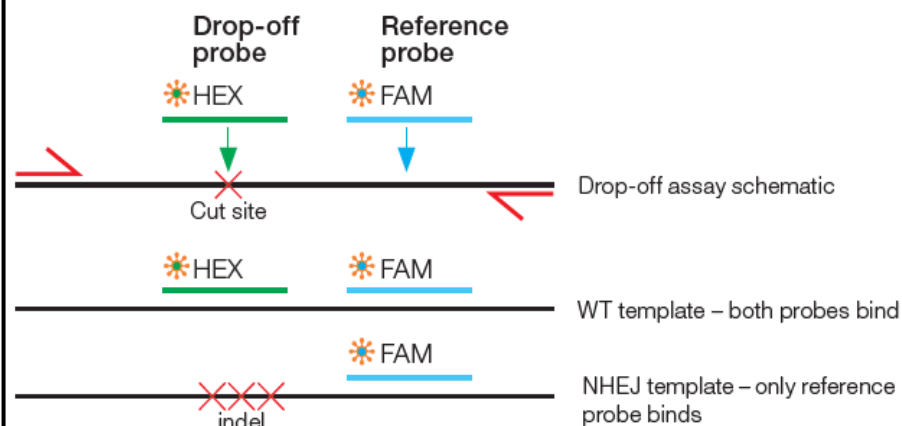
- i. Single cell clones were generated
- ii. Clonal populations of cells were isolated and cultured over the course of 35 days
- iii. 6 clones were sequenced to confirm that the clones were **heterozygous C/T** and not a mixed population of homozygous cells



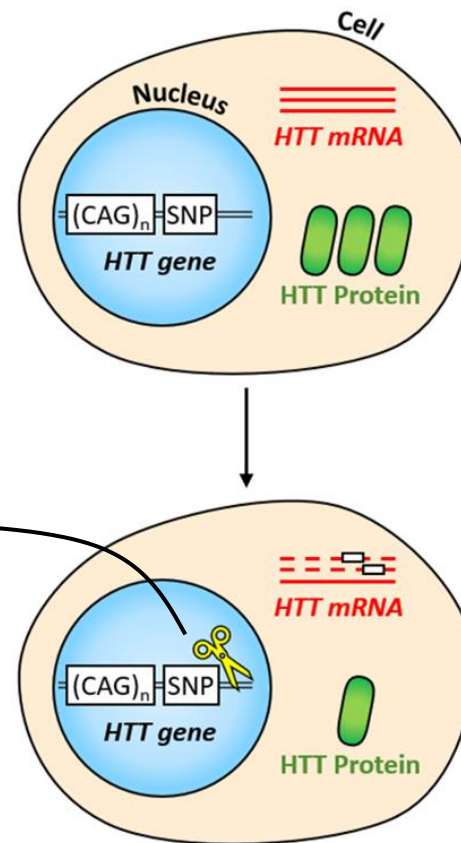
Indel potency design: Measuring %Editing by ddPCR

Measure Genome Editing

INDEL detection by ddPCR with reference and drop-off probes.

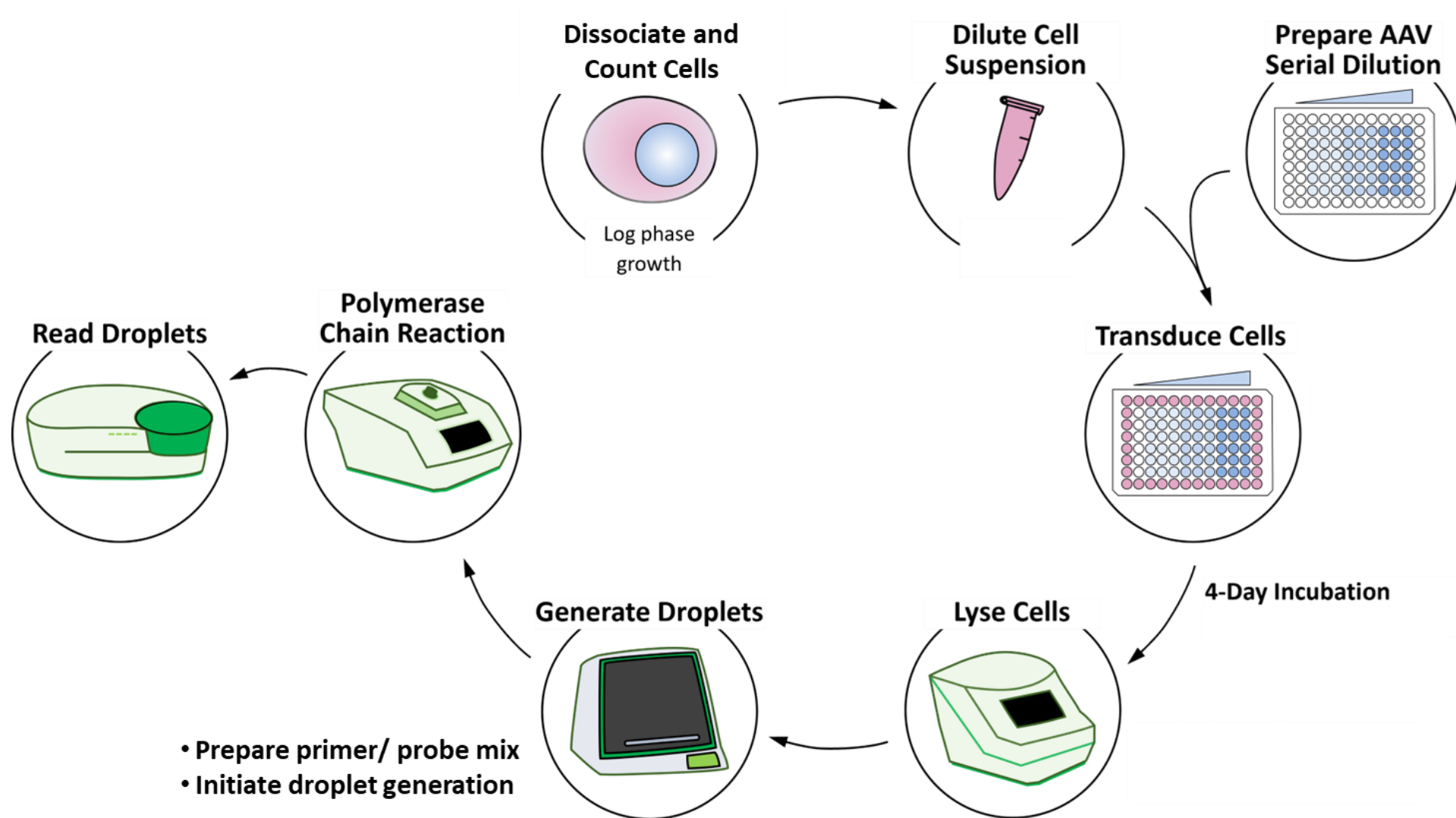


Bio-Rad

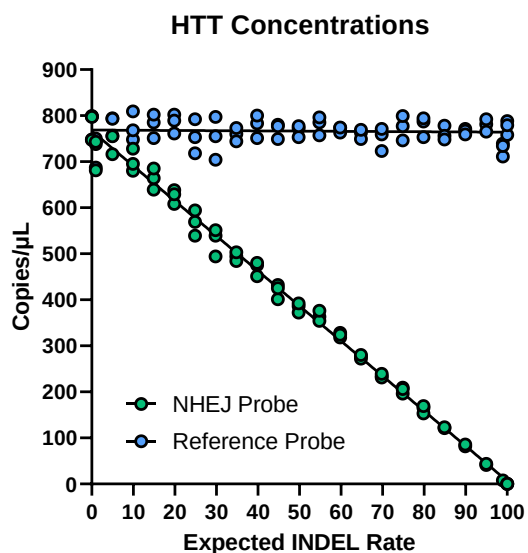


- ddPCR primers and probes were designed for a NHEJ drop-off assay
- Editing will prevent the NHEJ/drop-off probe from binding
- Reference probe binds to all alleles
- gBlocks were designed to mimic INDELs expected from nuclease cutting

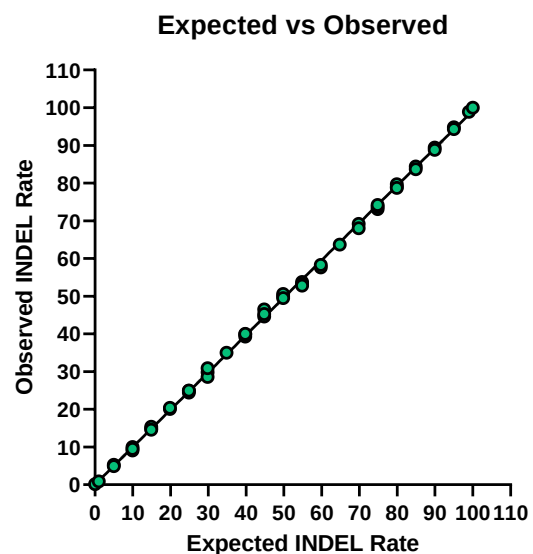
ddPCR method overview



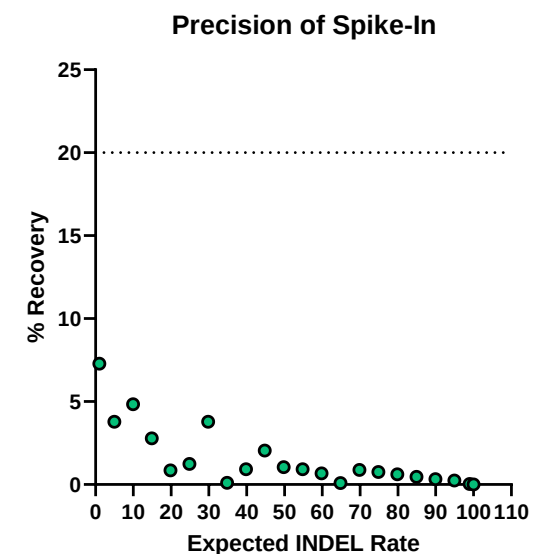
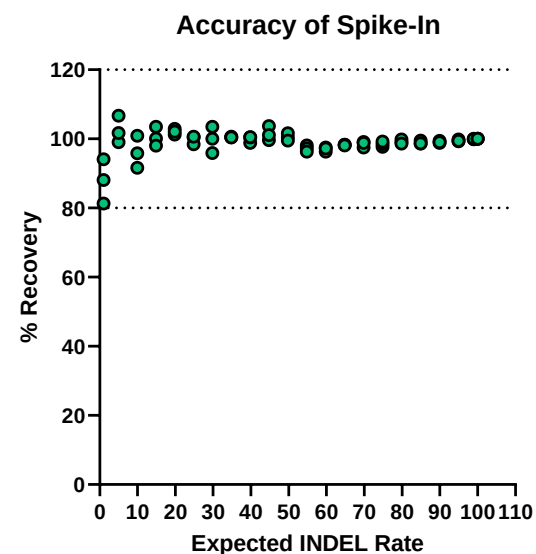
Assay performance using synthetic DNA



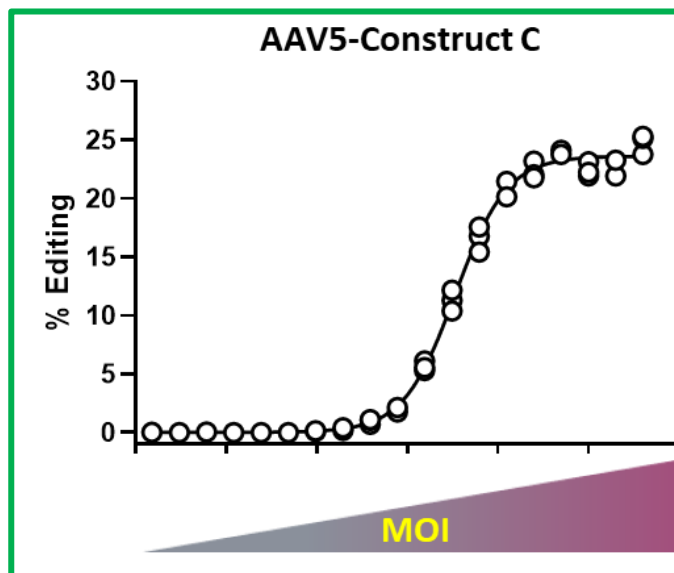
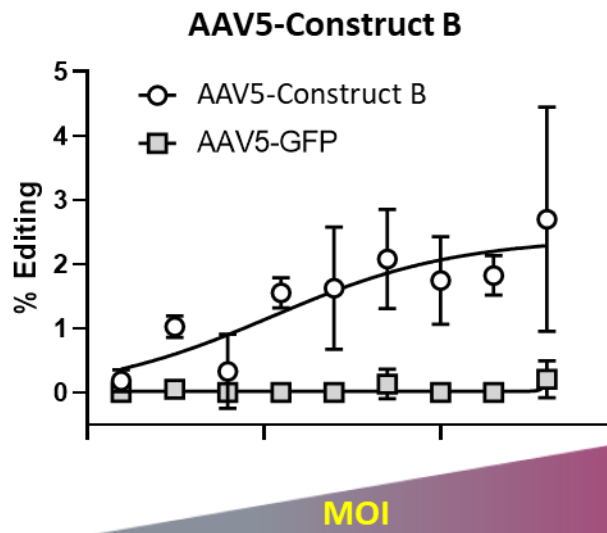
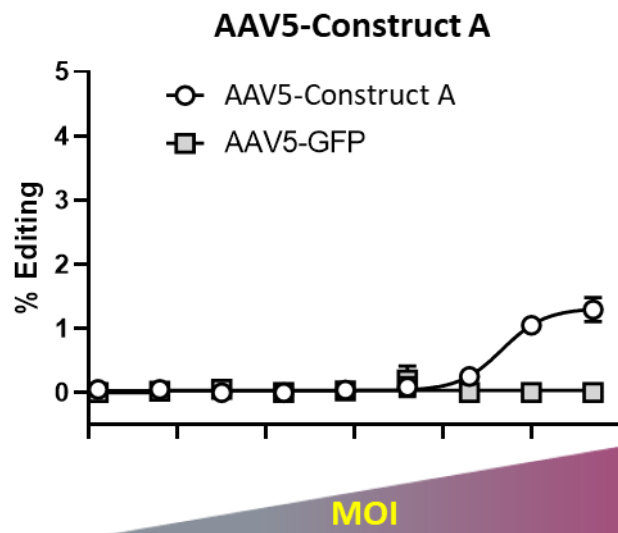
	NHEJ Probe
R squared	0.9948



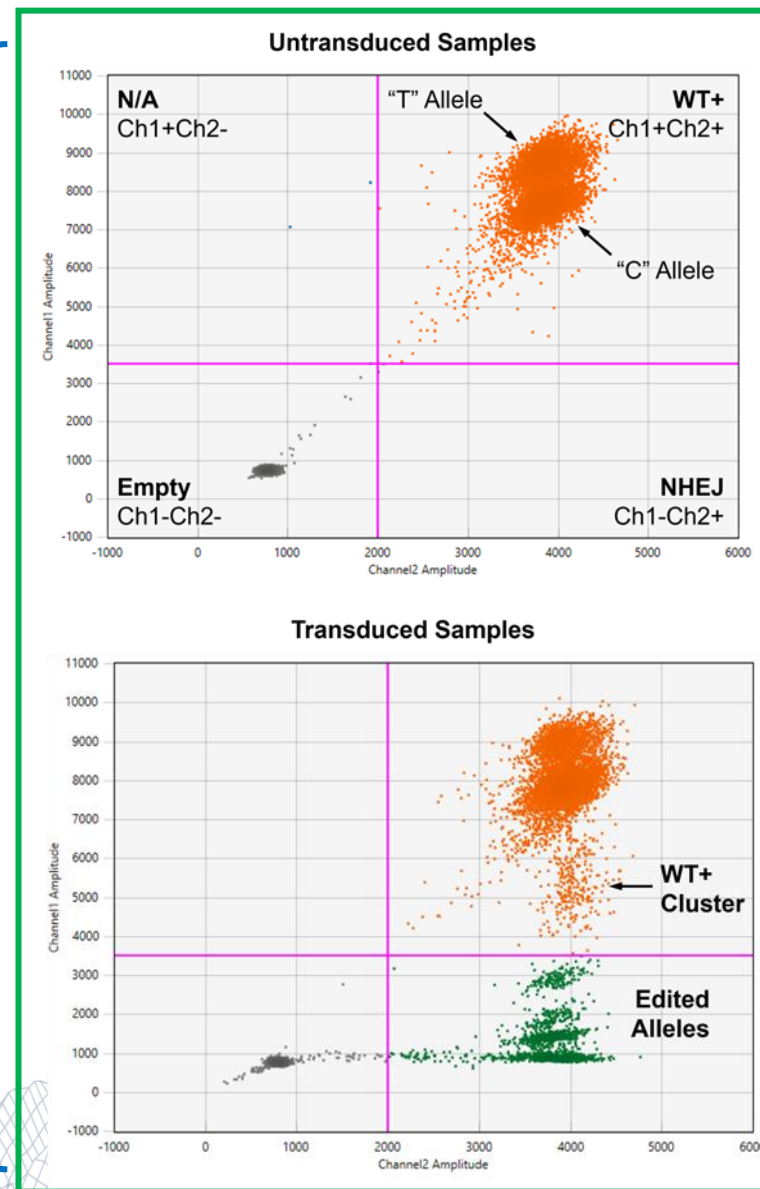
	Slope
Observed INDEL Rate	0.9911
	R squared
Observed INDEL Rate	0.9995



Determining %Editing of different AAV constructs



Target cells are **C/T**
heterozygous:
So, **Max %editing is 50%** based
on accessible target
engagement



Summary

- A suitable cell line was identified for the Indel detection potency assay:
 - Showed >80% transduction efficiency by flow cytometry
 - Contained the unique SNP for target engagement
- A potency method measuring INDEL by ddPCR was developed for an *in vivo* gene editing therapy delivered by AAV:
 - Initial method development using synthetic g-block DNA
 - The assay showed good accuracy and precision
 - The assay performance was confirmed using the identified cell line

ACKNOWLEDGEMENTS

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